

CLAIMS

What is claimed is:

1. A method of forming an epitaxial silicon-containing layer on a silicon germanium surface, said method comprising:
 - performing an ex-situ chemical oxide removal process on said silicon germanium surface so as to remove oxygen from said silicon germanium surface, and leave a remaining amount of oxygen at said silicon germanium surface;
 - heating said silicon germanium surface in a chlorine containing environment to remove said remaining amount of oxygen from said silicon germanium surface; and
 - epitaxially growing said epitaxial silicon-containing layer on said silicon germanium surface.
2. The method in claim 1, wherein said ex-situ chemical oxide removal and heating processes increase the roughness of said silicon germanium surface by less than 1 Å RMS.
3. The method in claim 1, wherein said silicon-containing layer comprises one of Si, $\text{Si}_x\text{Ge}_{1-x}$, $\text{Si}_x\text{C}_{1-x}$, and $\text{Si}_x\text{Ge}_y\text{C}_{1-x-y}$.
4. The method in claim 1, wherein said ex-situ chemical oxide removal comprises a hydrofluoric acid etch.
5. The method in claim 4, where said hydrofluoric acid comprises a $\text{H}_2\text{O}:\text{HF}$ solution with ratio of 10:1 to 500:1.
6. The method in claim 1, wherein said chlorine containing environment comprises a mixture of a larger flow of hydrogen with smaller flows of HCl and DCS.

7. The method in claim 6, where the ratio of HCl and DCS is chosen to have a zero etch rate.
8. The method in claim 7, where the ratio of HCl and DCS is chosen to have a positive etch rate.
9. The method in claim 1, wherein said chlorine containing environment comprises a mixture of a larger flow of hydrogen with smaller flow of mixture of HCl with any one or any combination of SiH₄, DCS, SiHCl₃, Si₂H₆, and GeH₄.
10. A method of forming an epitaxial silicon-containing layer on a silicon surface, said method comprising:
 - performing an ex-situ chemical oxide removal process on said silicon surface so as to remove oxygen from said silicon surface, and leave a remaining amount of oxygen at said silicon surface;
 - heating said silicon surface in a chlorine containing environment to remove said remaining amount of oxygen from said silicon surface; and
 - epitaxially growing said epitaxial silicon-containing layer on said silicon surface.
11. The method in claim 10, wherein said silicon surface comprises one of a patterned strained silicon surface and a patterned thin silicon-on-insulator (SOI) surface.
12. The method in claim 10, wherein said ex-situ chemical oxide removal and heating processes increase the roughness of said silicon surface by less than 1 Å RMS.
13. The method in claim 10, wherein said silicon-containing layer comprises one of Si, Si_xGe_{1-x}, Si_xC_{1-x}, and Si_xGe_yC_{1-x-y}.

14. The method in claim 10, wherein said ex-situ chemical oxide removal comprises a hydrofluoric acid etch.
15. The method in claim 14, where said hydrofluoric acid comprises a $\text{H}_2\text{O}:\text{HF}$ solution with ratio of 10:1 to 500:1.
16. The method in claim 10, wherein said chlorine containing environment comprises a mixture of a larger flow of hydrogen with smaller flows of HCl and DCS .
17. The method in claim 16, where the ratio of HCl and DCS is chosen to have one of a zero etch rate and positive etch rate.
18. The method in claim 10, wherein said chlorine containing environment comprises a mixture of a larger flow of hydrogen with smaller flow of mixture of HCl with any one or any combination of SiH_4 , DCS , SiHCl_3 , Si_2H_6 , and GeH_4 .
19. A method of forming an epitaxial silicon-containing layer on a silicon surface, wherein said silicon surface comprises one of a patterned strained silicon surface and a patterned thin silicon-on-insulator (SOI) surface, said method comprising:
- performing an ex-situ chemical oxide removal process on said silicon surface so as to remove oxygen from said silicon surface, and leave a remaining amount of oxygen at said silicon surface;
 - heating said silicon surface in a chlorine containing environment to remove said remaining amount of oxygen from said silicon surface; and
 - epitaxially growing said epitaxial silicon-containing layer on said silicon surface.